



NECK & FLANGED CAN

| | | US STANDARD | METRIC |
|---|------------------------|--------------|---------------|
| A | BODY OUTSIDE DIAMETER | 2.259 ± .008 | 57,37 ± 0,20 |
| B | FLANGE WIDTH | .082 ± .010 | 2,08 ± 0,25 |
| C | FLANGE ANGLE | 12° MAX | |
| D | NECK PLUG DIAMETER | 2.063 ± .007 | 52,40 ± 0,18 |
| E | FLANGED CAN HEIGHT | 6.127 ± .015 | 155,63 ± 0,38 |
| F | BASE DIAMETER | 1.789 | 45,44 |
| | FILL VOLUME | 12.00 ± .06 | 355,23 ± 1,77 |
| | FREEBOARD | .470 ± .020 | 11,94 ± 0,51 |
| | MATERIAL | H-19 ALUM | |
| | DOME REVERSAL PRESSURE | MIN 90 PSI | 620 PKA |



METAL BEVERAGE CONTAINER OPERATIONS
9300 W. 108TH CIRCLE

WESTMINSTER, CO 80021-3682
P.O. BOX 589, BROOMFIELD, CO 80038-0589

THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE, AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSES WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.

202/204 x 602
12 OZ SLEEK - B24Rf DOME
BEVERAGE / BEER
MANUFACTURING SPECIFICATIONS

PRODUCT STANDARD

CS-A1185

DATE CREATED
2/27/15

CREATED BY
N ZANETELL

DATE REVISED

03/23/20

APPROVED
D ARAGON

APPROVED
E BRYANT

REV.

C