



1 Compound placement may extend up to the cut edge at a given point but should not exceed .50 inch total length along the cut edge.

|                                |                      | B-64        |               |
|--------------------------------|----------------------|-------------|---------------|
| A                              | CURL DIAMETER        | (in)        | 2.340 ± .010  |
| B                              | CURL HEIGHT          | (in)        | .081 ± .005   |
| C                              | INSIDE CURL DIAMETER | (in)        | 2.270 MIN     |
| D                              | COUNTERSINK DEPTH    | (in)        | .270 ± .005   |
| E                              | COMPOUND EDGE WIDTH  | (in)        | .040 ± .023   |
| F                              | COMPOUND BAND WIDTH  | (in)        | .125 ± .035   |
|                                | COMPOUND WEIGHT      |             | 22 ± 5 mg     |
|                                |                      | BEER        | BEVERAGE      |
|                                | BUCKLE PRESSURE      | 92 psi min  | 90 psi min    |
|                                | POP                  | 5 lbs MAX   |               |
|                                | PUSH                 | 5.5 lbs MAX |               |
| <b>MATERIAL THICKNESS INFO</b> |                      |             |               |
|                                | UNCOATED             | (in)        | .0088 ± .0002 |
|                                | BEVERAGE COATING     | (in)        | .0092 ± .0003 |
|                                | BEER COATING         | (in)        | .0090 ± .0003 |



METAL BEVERAGE CONTAINER OPERATIONS  
 9300 W. 108TH CIRCLE  
 WESTMINSTER, CO 80021-3682  
 P.O. BOX 589, BROOMFIELD, CO 80038-0589

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| 202 B-64<br>BEER / BEVERAGE<br>.0088 GAUGE<br>MANUFACTURING SPECIFICATION |  | DATE CREATED           | APPROVED              |
|---|--|------------------------|-----------------------|
| PRODUCT STANDARD  |  | 8/21/14                | D FRANK               |
|   |  | CREATED BY<br>ZANETELL | APPROVED<br>J GORSUCH |
| END-253   |  | DATE REVISED           | REV.                  |
|   |  | 9/14/15                | C                     |